

# Work Order ID 92888

Friday, November 09, 2012 2:18:22 PM

\*92888\*

*Must ship today* Page 1

Item ID: D4012-1

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Cushion

Stop

\*NS2\*

Start Date: 11/9/2012 Start Qty: 12.00

\*12\*

Cust Item ID:

Required Date: 11/12/2012 Req'd Qty: 12.00

\*12\*

Customer:

Reference:

Approvals:

Process Plan:

*MF*

Date: *12-11-09*

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4012

B

100

0.00

\*100\*

Mill Conv

Memo

0.00

*12-11-12*

*15*

Conventional Milling Machine

110

QC2- Inspect parts off machine FAI/FAIB

0.00

*12-11-12*

\*110\*

QC

Memo

0.00

*15*

Quality Control

120

QC8- Inspect parts - second check

0.00

*12/11/12*

\*120\*

QC

Memo

0.00

*15*

Quality Control





**Work Order ID 92888****\*92888\***

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Item ID: D4012-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Cushion

Start Date: 11/9/2012 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 11/12/2012 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date:

SPC (Y/N): \_\_\_\_\_

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MCS 12-11-12

MF  
12-11-12

# Picklist Print

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Page 1

Work Order ID: 92888

Parent Item: D4012-1

Parent Item Name: Cushion

Start Date: 11/9/2012

Required Date: 11/12/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP RevA: New issue 09.10.28 DD verified by:JLM  
09.11.18 DD verified by:JLM  
by:JLM  
IPP RevB: revA as per dwg  
IPP Rev:C 11.01.10 as per dwg Rev.B DD verified

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-3 UHMW U-Channel		Manufactured	No			100	f	12.0000	0.37	4.6736842			

Location

Loc Qty

Loc Code

ST202

12

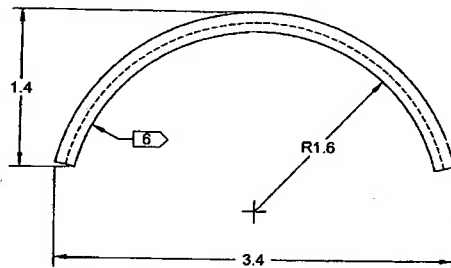
91102

12

5.6

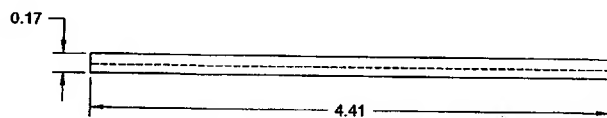
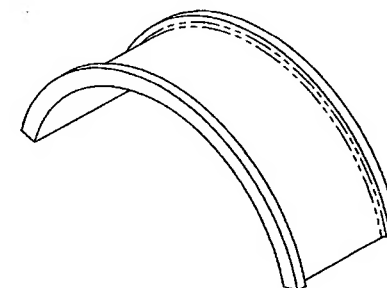
12-11-12



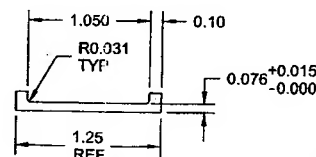


**D4012-1 CUSHION**  
(MAKE FROM D4012-1F)

92888



**D4012-1F FLAT MACHINED STATE**



RELEASED  
2010-12-23

- NOTES:**
- 1) MATERIAL: MAKE FROM D4287-3
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" AND B/N "BXXXXX" PER QSI 044 6.1
  - 7) WEIGHT: 0.02 lbs

B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS; PART NOW MACHINED FLAT AND SHAPED WITH RADIUS. REF: PAR10-29	MB	10.12.07
A	NEW ISSUE	MB	09.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.07		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4012** REV. B  
SHEET 1 OF 1

TITLE **CUSHION** SCALE NTS

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